



Stick electrode, mild steel, cellulose coated, pipeline welding

E42 3 C 2 5 E49 10-P1 A U E4910-P1 A U E4910-P1 E7010-P1 Characteristics and typical fields of application Callulose electrode for vertical-down welding of large diameter pipelines. Especially recommended for hot passes, filler and cover layers. Highly economical compared with conventional vertical-up welding. The weld metal has excellent impact values and welding is easy also under difficult weather conditions. BÓBLER FOX CEL 75 can be used in sour gas applications (HIC-Test acc. NACE TM-02-84). Test values for SSC-test are available for Base materials State and as excellent impact values and welding is easy also under difficult weather conditions. BÓBLER FOX CEL 75 can be used in sour gas applications (HIC-Test acc. NACE TM-02-84). Test values for SSC-test are available for Base materials State analysis State analysis Mechanical properties of all-weld metal - typical values (min. values) Main Main Gene C Si Min Mechanical structure of all welding is easy also under difficult weather conditions. BÓBLER FOX CEL 75 Can be used in sour gas applications (HIC-Test acc. NACE TM-02-84). Test values for SSC-test are available for S	Classificatio	ns									
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